

Instructions

Select what type of request or detailed part you are requesting. Then find the corresponding segment for your request. Take the standard time and multiply by the multiplier to get the standard time for your request.

Types of Requests

- 3D Drawings – Standard Time = 3.0 Hours
- Proposal Drawings – Standard Time = 1.5 Hours
- Certified Drawings – Standard Time = 1.0 Hour
- Assembly Drawings – Standard Time = 3.0 Hours
- Part Number Creation – Standard Time = 0.25 Hour
- BOM For Special Design – Standard Time = 3.0 Hours
- Quote Prints – Standard Time = 1.5 Hour

Detailed Part

- Flag for deletion - Standard Time = 0.75 Hours
- Solid Shaft – Standard Time = 1.5 Hours no multiplier
- Hollow Shaft – Standard Time = 1.5 Hours no multiplier
- Shrink Disk – Standard Time = 2.0 Hours no multiplier
- Stack Mixer Shaft – Standard Time = 3.0 hours
- Housing Rework – Standard Time = 0.5 Hours no multiplier
- Servo Motors (Adap/cplg) Standard Time = 2.0 Hours
- Non-standard Brakes – Standard Time = 6.0 Hours
- Encoder – Standard Time = 1.5 Hours
- Adapter Plate – Standard Time = 1.5 Hours
- Motor option (special) - Standard Time = 2.0 Hours

Segments

- MAXXDRIVE – 2.0 multiplier
- Minicase / Flexbloc – 0.75 multiplier
- Helical Worm – 0.75 multiplier
- Helical In-Line – 1.0 multiplier
- Nordbloc.1 – 0.75 multiplier
- Clincher – 1.25 multiplier
- Helical Bevel (90.1/92/92.1) – 1.25 multiplier
- Motor NEMA footed– 1.0 multiplier
- Encoder internal (IG) - 1.5 multiplier
- Encoder external (AG) 2.0 multiplier
- Encoder external / covered (IG/AG) 2.5 multiplier
- Encoder with Blower Fan 2.5 multiplier
- Inverter motor mount w/ options - 2.0 multiplier
- Inverter wall mount w/ options - 1.5 multiplier

- Inverter SK500E 1.0 multiplier
- 3rd party motors 2.5 multiplier
- Servo motor (existing solution) 1.0 multiplier
- Servo motor (new solution) 2.5 multiplier
- Crossovers/ Drop in replacements 2.0 multiplier